

IWAKI

SK
series

Metering pumps Answer to wide-range application from inclusion into a system to plant facilities.



The SK Series are small-sized diaphragm metering pumps suitable for most chemical feeding purposes including water treatment of up to 1 l/min. capacity.



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Small and rigid driving unit with an outdoor-use motor

As the pump is available in three different materials, a wide range of chemical handling is possible

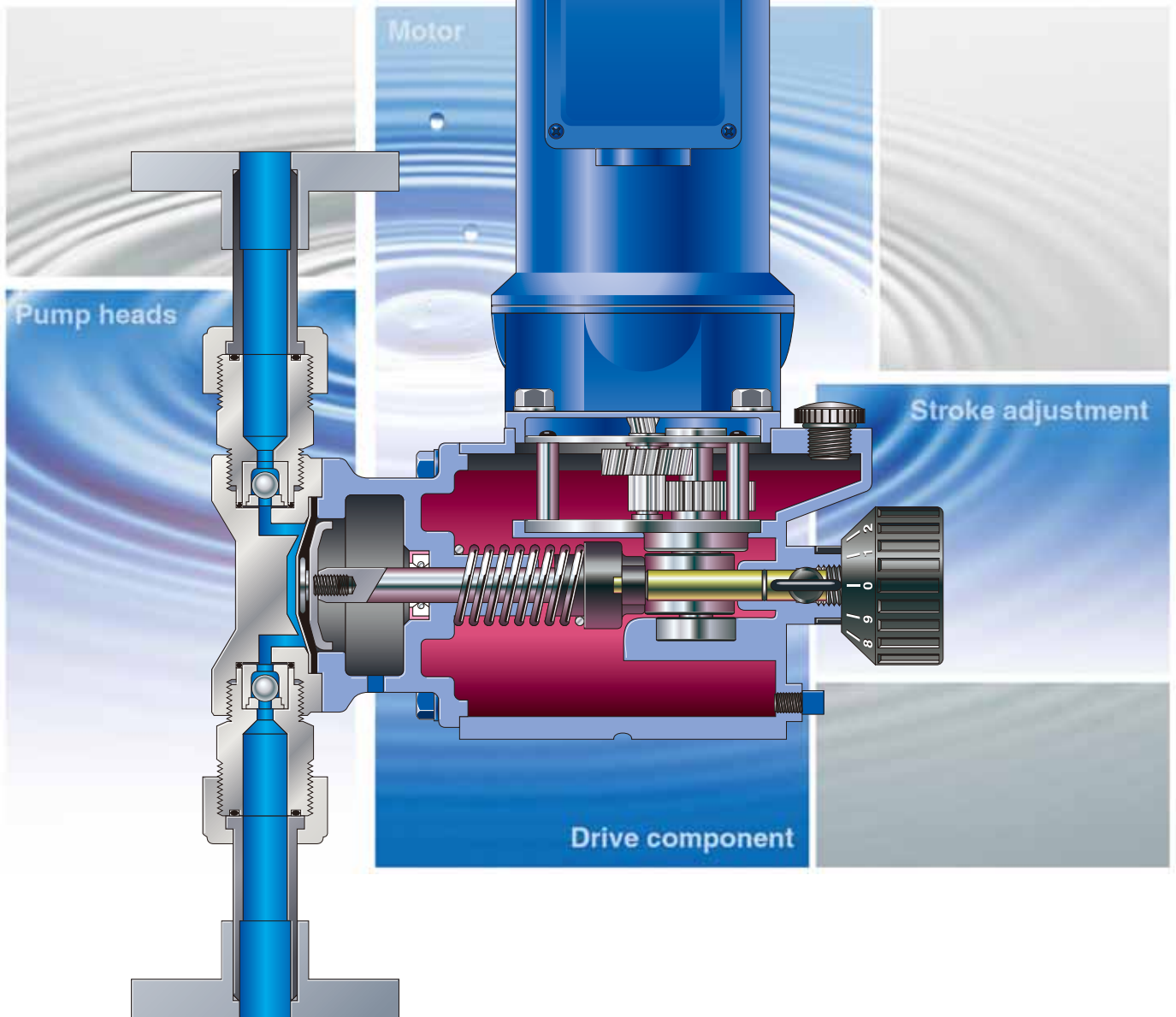
The SK Series are small-sized diaphragm metering pumps suitable for most chemical feeding purposes including water treatment of up to 1 l/min. capacity.

Designed to be light-weight and compact in size, the pumps in SK series are not only most suitable for inclusion into a system, but are also very durable and can withstand severe operating environments such as plant facilities as they have a fully closed structure for outdoor applications.



Note: Base shown on photos is optional accessory.

Construction



Pump heads

Three types of pump head materials are available, PVC for acid and alkaline, PVDF for strong acid, and stainless steel for solvent. For the connection of the most widely used PVC type pump head, a flange and a tube are available. Another type of applicable tube besides PVC braided tube, is polyethylene.

Motor

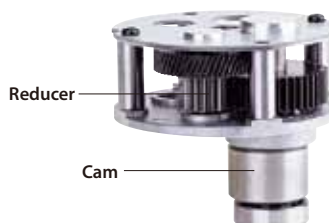
Available in two types: SK-S type for the original motor and SK-E type for IEC motor. SK-S type motors come in two models: a 65W 3 phase outdoor use and single phase indoor use. An IEC motor can be set up. (SK-E type driving unit)



Drive component

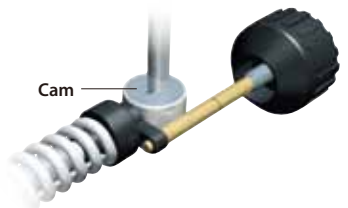
Driving unit components including the reducer, cam, etc., are built in a small but rigid sealed housing made of diecast. Oil bath lubrication is employed inside the driving unit.

Reducer : Noise is extremely low with the use of high-precision helical gears, and durability is extremely high.



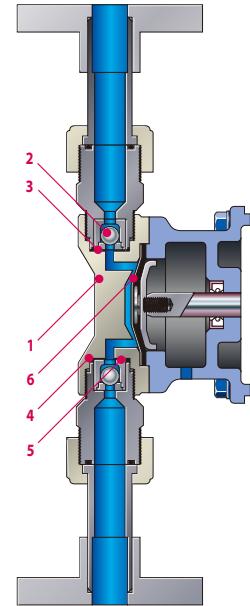
Stroke adjustment

With the micrometer style stroke adjustment system employed, the stroke rate can be set from 0 to 100% in increments of 2.5%.

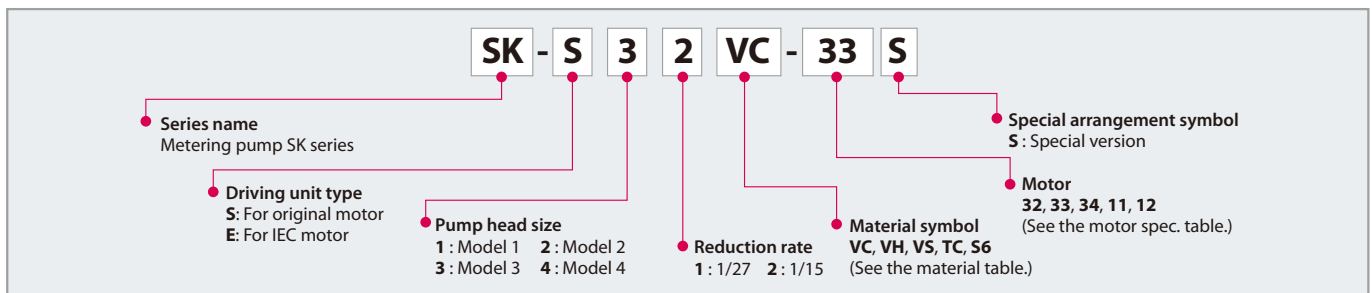


Wet-end materials

	PVC type			PVDF type	SUS type
	VC	VH	VS	TC	S6
	For acid	For alkaline	For viscous liquid/slurry	For strong acid	For solvent
1 Pump head	PVC	PVC	PVC	PVDF	SUS316
2 Valve	Ceramic	HC	HC	Ceramic	HC
3 Valve seat	FKM	EPDM	SUS316	FKM	SUS316
4 O ring	FKM	EPDM	EPDM	FKM	-
5 Valve gasket	PTFE				
6 Diaphragm	PTFE+EPDM (EPDM is not to be subject to liquid contact)				
Liquid examples	Hydrochloric acid, sulfuric acid, sodium hypochlorite	Caustic soda, coagulant (of low viscosity)	Calcium hydroxide, high-molecular coagulant	Concentrated sulfuric acid, hydrofluoric acid	Organic solvent
Material symbols					
PVC	: Vinyl chloride resin	HC	: Hastelloy C276	PTFE	: Polytetrafluoroethylene
PVDF	: Vinylidene fluoride resin	FKM	: Fluoro rubber		
SUS	: Stainless steel	EPDM	: Ethylene propylene rubber		



Pump identification



Specifications

Pump model	Discharge L/min		Max. discharge pressure MPa		Stroke speed spm		Flange	Connection		Motor output W	Mass kg	
	50Hz	60Hz	PVC / PVDF	SUS	50Hz	60Hz		Tube			PVC / PVDF	SUS
								PVC	PE			
SK-11	0.022	0.026	1.0	1.5	53	64	15A JIS10K JIS16K in the case of SUS	ø4 x ø9	ø4 x ø6	65	8	10
SK-21	0.055	0.066	1.0	1.5	53	64					9	
SK-22	0.10	0.12	1.0	1.5	96	116		9	11			
SK-31	0.26	0.31	0.4	1.0	53	64		10	12			
SK-32	0.46	0.55	0.4	0.7	96	116						
SK-41	0.61	0.73	0.5	0.5	53	64						
SK-42	1.10	1.32	0.3	0.3	96	116						

- The discharge amount is based on pump operation at the max. stroke speed using clean water at room temperature.
- The max. discharge pressure of the SK-41 tube style connection is 0.3 MPa.
- Performance specifications:
Quantitative accuracy : within 2% (at FS), **Self-priming** : within 2 m (at FS),
Liquid temperature : 0 - 50°C for PVC/PVDF type, 0 - 80°C for SUS type, **Ambient temperature** : 0 - 40°C
- The discharge amount of VS type may be approx. 15% less than the above shown.
- For viscous liquid or slurry liquid, please contact IWAKI.

Specifications of original motor for SK-S type

Code	Motor type	Output, phase, polarity, and insulation class	Voltage and frequency
32	Totally enclosed outdoor type	65W, 3 phase, 4 pole, B class	200 / 200 / 220V 50 / 60 / 60HZ
33			380 / 380 / 415V 50 / 60 / 50HZ
34			400 / 400 / 440V 50 / 60 / 60HZ
11	Single-phase indoor type	65W, 1 phase, 4 pole, B class	100 / 100 / 110V 50 / 60 / 60HZ
12			220 / 220 / 230V 50 / 60 / 50HZ

Note : SK-S type is a pump with a original flanged motor.

Optional accessories / example of piping

1. Air chamber

Model A



PVC type



SUS type

2. Relief valve

Model RV



PVC flange type



PVC tube type

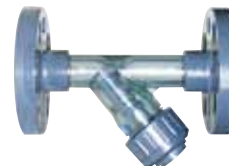
3. Back pressure valve

Model BV



PVC flange type

4. Y-shaped strainer



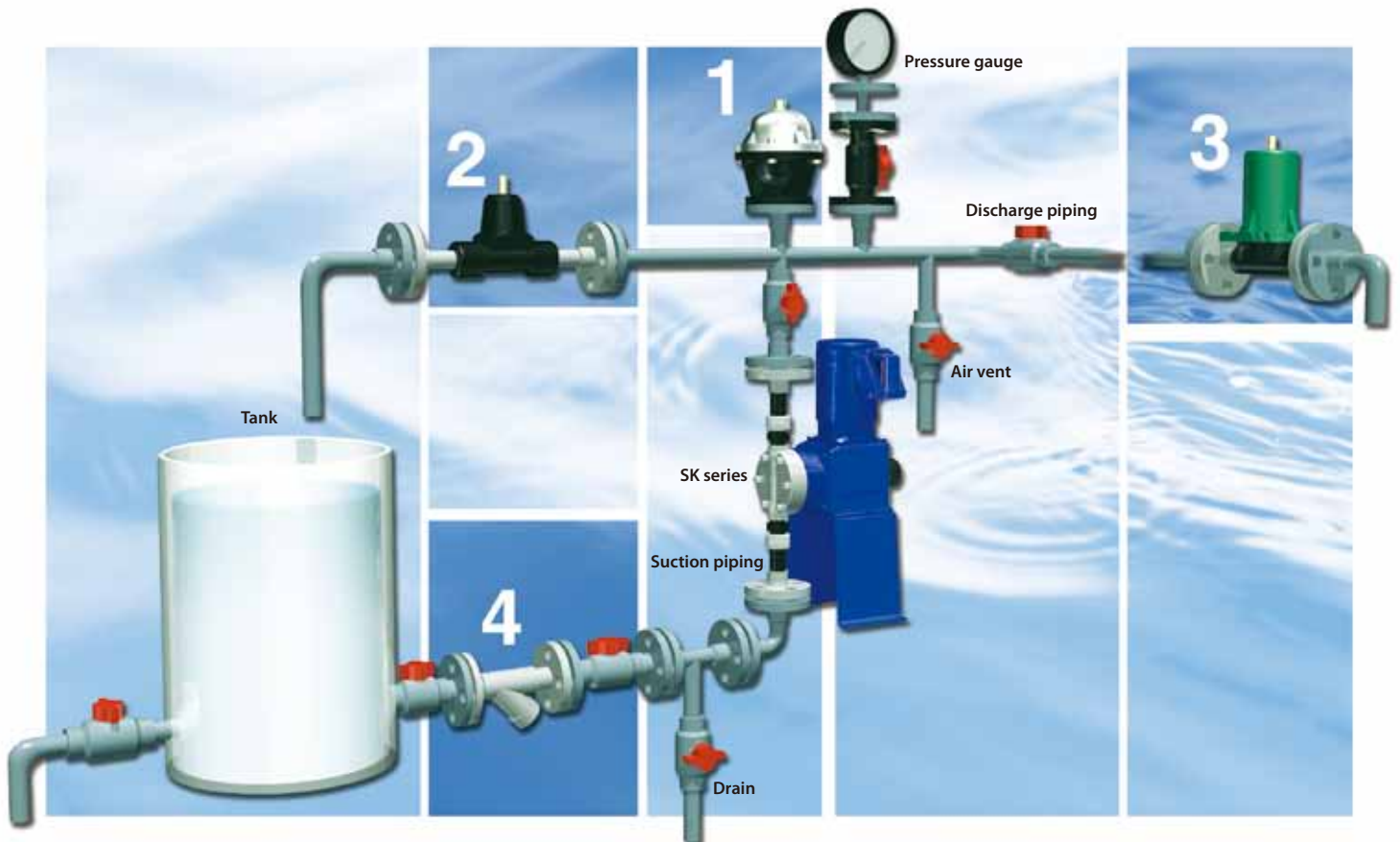
PVC type

Tube flange



Flow checker

Model FC



Specifications of optional accessories

Air chamber

Material	Model	Capacity L/min	Max. pressure MPa	Connection	
PVC	A-1V □	1.0	0.5	15A - 25A (Common)	
SUS	A-05S6-15	0.5	0.9	JIS10K15A	Flange
	A-15S6-15	1.5	0.9		

Back pressure valve

Material	Model	Max. capacity L/min	Setting pressure MPa	Connection			
PVC	BV-1P□L-4H	1.0	0.05 - 0.3	ø4 X ø9	Tube (PVC)		
	BV-1P□-4H	1.0	0.3 - 0.8	ø4 X ø9			
	BV-1P□L-8H	1.0	0.05 - 0.3	ø8 X ø13.5			
	BV-1P□-8H	1.0	0.3 - 0.8	ø8 X ø13.5			
	PVC	BV-3P□-12H	3.0	0.1 - 0.8	ø12 X ø18	Tube (PE)	
		BV-1P□L-4P	1.0	0.05 - 0.3	ø4 X ø6		
		BV-1P□-4P	1.0	0.3 - 0.8	ø4 X ø6		
		BV-1P□L-9P	1.0	0.05 - 0.3	ø9 X ø12		
		BV-1P□-9P	1.0	0.3 - 0.8	ø9 X ø12		
		BV-3P□-12P	3.0	0.1 - 0.8	ø12 X ø16		
		PVC	BV-1P□L-15	1.0	0.05 - 0.3	JIS10K15A	Flange
			BV-1P□-15	1.0	0.3 - 0.8	JIS10K15A	
			BV-3P-15	3.0	0.1 - 0.8	JIS10K15A	
			BV-2S6-15	2.0	0.05 - 0.8	JIS10K15A	
SUS	BV-1TV-15	1.0	0.05 - 0.8	JIS10K15A	Flange		
PVDF	BV-7T□-15	7.0	0.05 - 0.8	JIS10K15A			

Relief valve

Material	Model	Max. capacity L/min	Setting pressure MPa	Connection		
PVC	RV-1P□-4H	1.0	0.3 - 0.8	ø4 X ø9	Tube (PVC)	
	RV-1P□-8H	1.0	0.3 - 0.8	ø8 X ø13.5		
	RV-3P□-12H	3.0	0.1 - 0.3	ø12 X ø18		
	PVC	RV-1P□-4P	1.0	0.3 - 0.8	ø4 X ø6	Tube (PE)
		RV-1P□-9P	1.0	0.3 - 0.8	ø9 X ø12	
		RV-3P□-12P	3.0	0.1 - 0.3	ø12 X ø16	Flange
		RV-1P□-15	1.0	0.3 - 0.8	JIS10K15A	
SUS	RV-2S6-15	2.0	0.3 - 0.8	JIS10K15A	Flange	
	RV-2S6B-15	2.0	0.8 - 1.5	JIS16K15A		
PVDF	RV-1TV-15	1.0	0.3 - 0.8	JIS10K15A	Flange	
	RV-7T□-15	7.5	0.3 - 0.8	JIS10K15A		

Tube flange

Material	Model	Connection	
PVC	15F X 4 (4 X 9)	ø4 X ø9	Tube (PVC)
	15HF□ X 8	ø8 X ø13.5	
	15HF X 12	ø12 X ø18	
	15F X 4 (4 X 6)	ø4 X ø6	Tube (PE)
	15HF□ X 9P	ø9 X ø12	
	15HF X 12P	ø12 X ø16	

Note

- : Symbol for material of O-Ring ("V" for FKM or "E" for EPDM)
 - Material of diaphragm of RV/BV is PTFE except RV/BV-1P type used synthetic rubber.
 - Rigid PVC chamber may be deteriorated by ultraviolet ray or the applied chemical liquid over a long period of time. The chamber should be replaced every three years to guarantee safety.
 - Symbol of tube size
- 8H: PVC tube ø8 X ø13.5 12H: PVC tube ø12 X ø18 13E: PVC tube ø13 X ø20 9P: PE tube ø9 X ø12 12P: PE tube ø12 X ø16

Standard accessories



Back pressure valve with check valve



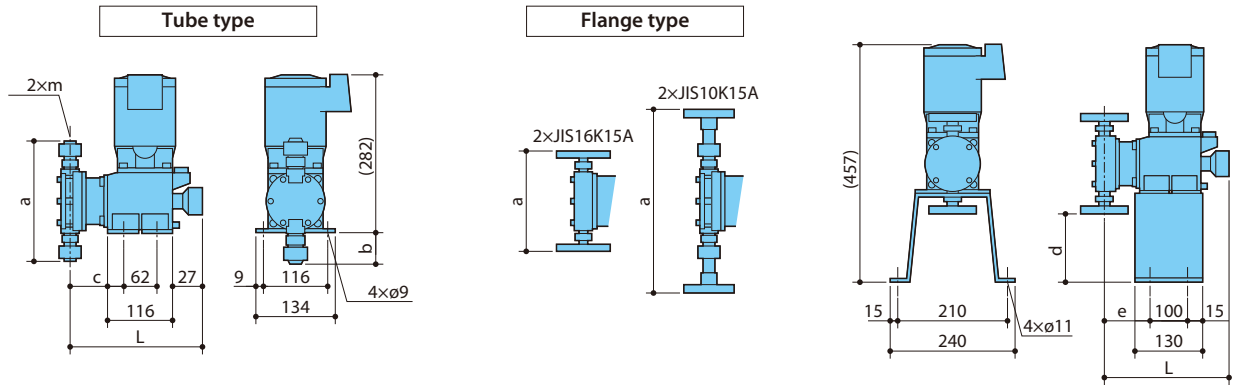
Strainer

- Pump installation bolt (SUS) X 4
- PVC tube of 4 m length, provided with PVC tube type only
- Standard accessories is not available for SK-E except installation bolts.

Models	SK-11, 21, 22	SK-31, 32	SK-41, 42	Applicable pump
Pump installation bolt (SUS)		M8 X 25L X 4		All models
Back pressure valve with check valve	BVC-1P□L-4H	BVC-1P□L-8H	BVC-1P□L-12H	PVC tube type
Strainer	S-V4H	S-V8H	S-V12H	
PVC tube	ø4 X ø9 4m	ø8 X ø13.5 4m	ø12 X ø18 4m	Polyethylene tube type
Back pressure valve with check valve	BVC-1P□L-4P	BVC-1P□L-9P	BVC-1P□L-12P	
Strainer	S-V4P	S-V9P	S-V12P	

- : Symbol for material of O-Ring ("V" for FKM or "E" for EPDM)

Dimensions in mm



Type	Tube type							Flange type											
	PVC							PVC,PVDF					SUS						
	a	b	c	d	e	L	m	a	b	c	d	e	L	a	b	c	d	e	L
SK-1	146	18	90	157	64	237	*	256	73	90	102	64	237	186	38	88	137	62	234
SK-2	164	27	92	148	66	239		273	82	92	94	66	239	151	21	90	155	64	236
SK-3	199	44	96	131	70	244		309	99	96	76	70	244	168	29	96	146	70	244
SK-4	225	57	95	118	69	244		335	112	95	63	69	244	184	37	96	138	70	244

* Refer to the specifications table for "m" dimension (connection)
 Note : For the dimension of stainless steel type, please contact IWAKI.

www.iwakipumps.jp

IWAKI CO.,LTD. 6-6 Kanda-Sudacho 2-chome Chiyoda-ku Tokyo 101-8558 Japan TEL : (81)3 3254 2935 FAX : 3 3252 8892

EUROPE / U.S.A.

European office	: IWAKI Europe GmbH	TEL: (49)2154 9254 0	FAX: 2154 9254 48
Holland	: IWAKI Europe (NL Branch)	TEL: (31)547 293 160	FAX: 547 292 332
Austria	: IWAKI (Austria) GmbH	TEL: (41)26 674 93 00	FAX: 26 674 93 02
Belgium	: IWAKI Belgium N.V.	TEL: (32)13 67 02 00	FAX: 13 67 20 30
Denmark	: IWAKI Nordic A/S	TEL: (45)48 24 2345	FAX: 48 24 2346
Finland	: IWAKI Suomi Oy	TEL: (358)9 2745810	FAX: 9 2742715
France	: IWAKI France S.A.	TEL: (33)1 69 63 33 70	FAX: 1 64 49 92 73
Germany	: IWAKI Europe GmbH	TEL: (49)2154 9254 50	FAX: 2154 9254 55
Italy	: IWAKI Italia S.R.L.	TEL: (39)02 990 3931	FAX: 02 990 42888
Norway	: IWAKI Norge AS	TEL: (47)66 81 16 60	FAX: 66 81 16 61
Spain	: IWAKI Iberica Pumps, S.A.	TEL: (34)943 630030	FAX: 943 628799
Sweden	: IWAKI Sverige AB	TEL: (46)8 511 72900	FAX: 8 511 72922
Switzerland	: IWAKI (Schweiz) AG	TEL: (41)26 674 93 00	FAX: 26 674 93 02
U.K.	: IWAKI Pumps (UK) Ltd.	TEL: (44)1743 231363	FAX: 1743 366507
U.S.A.	: IWAKI America Inc.	TEL: (1)508 429 1440	FAX: 508 429 1386

ASIA / OCEANIA

Australia	: IWAKI Pumps Australia Pty Ltd.	TEL: (61)2 9899 2411	FAX: 2 9899 2421
China			
Hong Kong	: IWAKI Pumps Co., Ltd.	TEL: (852)2607 1168	FAX: 2607 1000
Shanghai	: IWAKI Pumps (Shanghai) Co., Ltd.	TEL: (86)21 6272 7502	FAX: 21 6272 6929
Guangzhou	: GFTZ IWAKI Engineering & Trading Co., Ltd.	TEL: (86)20 8435 0603	FAX: 20 8435 9181
Beijing	: GFTZ Iwaki Engineering & Trading Co., Ltd. (Beijing office)	TEL: (86)10 6442 7713	FAX: 10 6442 7712
Korea	: IWAKI Korea Co., Ltd.	TEL: (82)2 2630 4800	FAX: 2 2630 4801
Malaysia	: IWAKIm Sdn. Bhd.	TEL: (60)3 7803 8807	FAX: 3 7803 4800
Singapore	: IWAKI Singapore Pte Ltd.	TEL: (65)6316 2028	FAX: 6316 3221
Indonesia	: IWAKI Singapore (Indonesia Branch)	TEL: (62)21 6906606	FAX: 21 6906612
Taiwan	: IWAKI Pumps Taiwan Co., Ltd.	TEL: (886)2 8227 6900	FAX: 2 8227 6818
Thailand	: IWAKI (Thailand) Co., Ltd.	TEL: (66)2 322 2471	FAX: 2 322 2477
Vietnam	: IWAKI Pumps Vietnam Co., Ltd.	TEL: (84)613 933456	FAX: 613 933399

()Country codes

Caution for safety use: Before use of pump, read instruction manual carefully to use the product correctly.
 Actual pumps may differ from the photos. Specifications and dimensions are subject to change without prior notice. For further details please contact us.

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